

RD80MT

Automatic Foil Stamping and
Die Cutting Machine

自动烫金模切机



自动压力调节系统由伺服控制，调压更精准方便
无纸自动退压，延长模具使用寿命
不停机取样功能，提高生产效率

Auto pressure adjustment system by servo motor,
higher precision and more convenient
Automatic decreasing pressure if no paper, extend mould service life.
Non-stop sampling function, improve work efficiency

TECHNICAL PARAMETER

| | | | | | |
|--------|---------------------------|--|-------|----------------------------|----------------------|
| 最大纸张幅面 | Max. paper size | 800×620mm | 输纸堆高度 | Max. feeding pile height | 1280mm |
| 最小纸张幅面 | Min. paper size | 360×290mm | 收纸堆高度 | Max. delivery pile height | 1070mm |
| 最大模切尺寸 | Max. die cutting size | 790×610mm | 主电机功率 | Main motor power | 7.5kw |
| 板框尺寸 | Inner chase size | 880×628mm | 总功率 | Total machine power | 38kw |
| 最高工作速度 | Max. working speed | 8000u/h | 气源要求 | Air requirements | 0.6Mpa, > 0.37m³/min |
| 最高烫金速度 | Max. stamping speed | 6500u/h | 整机重量 | Machine weight | 17T |
| 纸张规格 | Paper range | 90-2000g/m² | 外形尺寸 | Overall machine dimensions | 5380×3935×2445mm |
| 送纸轴 | foil pulling shafts | longitudinal 3,transversal 2 | | | |
| 最大滚筒直径 | Max. foil diameter | φ 220mm | | | |
| 加热区 | Zones individually heated | 10 zones(each zone can be adjusted independently, max 200°C) | | | |
| 模切精度 | Cutting accuracy | ±0.1mm | | | |
| 最大工作压力 | Max. working pressure | 200T | | | |
| 叼口空白 | Gripper margin | 8-17mm | | | |

